

## **Directions to Orchard Hills Training Center**

### **Street Address for GPS/MapQuest**

Orchard Hills Training Center  
45 Bella Vista Lane  
Barto, PA 19504

**From I-78 and points East or West:** Take the PA-29 S exit - EXIT #55 - toward EMMAUS, turn slightly right onto S CEDAR CREST BLVD/PA-29.

Follow Route 29 south for approximately 9.5 miles then merge onto Route 100 south. After 3.7 miles you will see Longacres Electrical Supplies on your left, you make a right there onto North Church Street. **\*\*Obey the speed limit in this area or you will be ticketed**, continue straight onto Crow Hill Road up a hill to Bella Vista Lane on your left jump past a small pond. You can see the white building on the top of the hill.

**From Philadelphia and points South East:** I-76 W toward VALLEY FORGE, take the US-202 S/ US-202 N/US-422 W exit - EXIT 328B-A - toward

WEST CHESTER/KING OF PRUSSIA/POTTSTOWN/SWEDES FORD RD. Merge onto US-422 W for 21.9 miles then take PA-100 N exit toward ALLENTOWN for about 12.5 miles. You will see Longacres Electrical Supply on your right, make a left onto North Church Street and follow directions from \*\* in above.

**PA Turnpike/NE Extension:** to Quakertown Exit, bear right onto Route 663 South. As you enter Pennsburg you will make a right onto Route 29 North. Follow Route 29 to the town of Hereford (Turkey Hill and Light) Turn Left onto Route 100 South and follow into Barto. You will see Longacres Electrical Supplies on your left, you make a right there onto North Church Street and follow directions from \*\* in above.